

PŘEKLAD

dne: 17. 12. 2014

PROVEDL/A

VISNA hf.

- 2 -03- 2015

N2 14/01402 ARCHIV

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01

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

NOTA : *POWTA PAT.*

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 2
- Bend radii : R = 4

NEHO'OVANE RADIUS)
RADIUS VHYBU

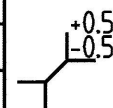
FL00132prt



LASER cutting tolerances

NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified

≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0



First angle projection



General tolerance (GT) in mm
Size range

> 30	> 120	> 400	> 1000
≤ 30	≤ 120	≤ 400	≤ 1000

GT coarse

L	1	2	2	3	4
<	1	2	4	6	

Lengths (L) and angle (L/Δ) = ± GT

Tolerance Symbols ISO 1101

- roundness = 1/20-Tol.
- □ straightness/flatness = GT
- ◎ concentricity/run out = GT
- ≡ symmetry = GT
- // parallelism = GT
- ⊕ position = GT

Languages:
en,fr

01	Oiled --> Oiled permissible	T48720			
Index	alteration	Change no	Fit	Toler.	
Inspection dim.	Auxiliary dim.	Date	Name	Material: S235JR following EN10025-2	Weight: in kg
Drawn	10.12.2013	J.Fonteny		Blank no:	0.1
Checked	13.12.2013	F.Proust		Title:	
Auth'd	20.12.2013	R.Pelletier		support	
M.check	13.1.2014	J.LeCesne		taper plug	
				PROD.	
				Scale	1:1
				Sheet:	1
				of:	1
				11914010903	
Confidential document				Repl.	Orig.
Refer to protection notice ISO 16016					

Released

11914010903d001

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